



FACILITY SPECIFICATIONS



FACTORY SPECIFICATIONS

LIVERPOOL FACILITY

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Pre Press

- Repro:** G4 Macintosh Network
Preps Imposition
Creo/Scitex Extreme Impose Workflow
Creo/Scitex Hammerhead Brisque
ISDN
FTP
Email
- Proofing:** Iris 4 Print Digital Contract A2+ proofer
Iris 43 Wide Imposition proofer
- Platemaking:** Creo/Scitex Lotem 800 II Quantum CTP
Staccatto 25 micron Screen pack
IGP Plate Processor & Stacker



Heidelberg M600

- Description:** 16pp 5 unit heatset web offset printing press, inline remoist gluing, spine gluing, pattern perforating, folder, sheeter & rotary trimming line
- Sizes:** Cut off - 630mm Min web - 420mm Max web - 965mm
- Image Area:** Max image area - 618mm x 960mm
- Speed:** Max speed - 44,000 impressions per hour (iph)
- Stock Range:** Sheeted: 70gsm - 190gsm
Folded: 33gsm - 130gsm (depending on fold style)
- Registration:** Quadtech system
- Remoist:** JetWeb coating unit, can apply remoist glue/emulsion coating to one side of the web, be aware that this slows the running speed down by upto 25%.
- Perforating:** JetWeb pattern perforating unit, can apply perforations in a multi-directional manner. Can be utilised to apply creases & basic die cutting with inline waste extraction; apertures & basic edge shaping.
- Autoplate:** The press has the facility to automatically change the plates from one job to another. This system incorporates an automatic blanket wash sequence, autoplate change & CIP3 file transferral. This technology enables the press to change from one set of plates to another, blanket wash & re-profile the press in 10 minutes. This is a massive time saving compared with a conventional press that could take upto an hour & a half.
- CIP3 Files:** Utilising upto the minute Heidelberg sheetfed technology, with the CPC2000 system with CIP3 transfer. We can not only monitor the press, but can also pre-brief the press with the details of the next job/section that is to be printed. Using the post ripped files that have been used to output Iris proofs & CTP plates via the CREO Brisque system in prepress, the files are sent direct to the press through an ethernet connection, that can also be used via an inbuilt modem via the internet. These files are viewed as imposed PDF's on the press & the profile data is sent directly to each of the printing units in

turn, where it sets the inking profiles. This enables the press to start up with minimal waste and to get to maximum speed as quickly as possible. This facility coupled with the autoplate system dramatically reduces make ready times & enables us to compete on smaller runs.

Spine Gluing:

There are certain products that can be produced as finished products on the press with a glued spine & rotary trimmed to finished size.

These products are as follows:

Product Style	Stock Range	
8pp A4	33gsm - 130gsm	
12pp A4	33gsm - 130gsm	*
16pp A4	33gsm - 130gsm	
18pp 198mm x 198mm	33gsm - 100gsm	**
24pp 198mm x 198mm (delta)	33gsm - 100gsm	**
24pp A5 landscape	33gsm - 90gsm	**
32pp A5 landscape	33gsm - 80gsm	***
36pp 198mm x 99mm	33gsm - 70gsm	****
48pp 198mm x 99mm (din)	33gsm - 70gsm	*****

** this indicates the increased make ready time & reduced running speeds, for example a 16pp A4 spine glued on 90gsm stock could run at 44,000iph, a 12pp A4 spine glued on 90gsm could run at 35,000iph & a 36pp 198mm x 198mm could run at 25,000iph.*

The sizes can be altered by changing the web width & trimming more from the head & foot (to a maximum of 50mm). For example you could produce a 16pp, 275mm x 175mm by trimming more off the head/foot & by running a narrower web. Or you could utilise a wider web, which could give you a sized product of 297mm x 230mm, 8pp, 12pp or 16pp.

Loose Leaf:

Without the addition of the spine glue, some products cannot be produced, but others can, products available are as follows:

8pp A4, 16pp A4 & 8pp A3 (paper weights 33gsm - 130gsm)

Other products can be achieved, but it would be very doubtful whether they would ever be required.

Folded Sections:

There is a wide range of different folded sections that can be produced on the press, these products are to be bound by another method are as follows:

Folding Style	Stock Range	
8pp A3 portrait	33gsm - 130gsm	
16pp A4 portrait & landscape	33gsm - 130gsm	
12pp A4 landscape	33gsm - 130gsm	*

16pp A5 2up portrait & landscape	33gsm - 115gsm	
24pp A5 portrait	33gsm - 100gsm	*
32pp A5 portrait & landscape	33gsm - 90gsm	*
24pp 198mm x 198mm (delta)	33gsm - 100gsm	*
32pp A6 2up portrait	33gsm - 90gsm	**
64pp A6 portrait	33gsm - 70gsm	*****
48pp 198mm x 99mm (din)	33gsm - 70gsm	****

Again, these sizes can be altered by adjusting the web width.

** this indicates the increased make ready time & reduced running speed*

PFF Module:

This additional folding system also known as a baywindow, enables the web to be split into two "ribbons". These ribbons are separated in the folder, routing the 1st ribbon into the conventional folder & routing the 2nd into the PFF or baywindow. They are then either nested or merged to create further folded & finished products listed below:

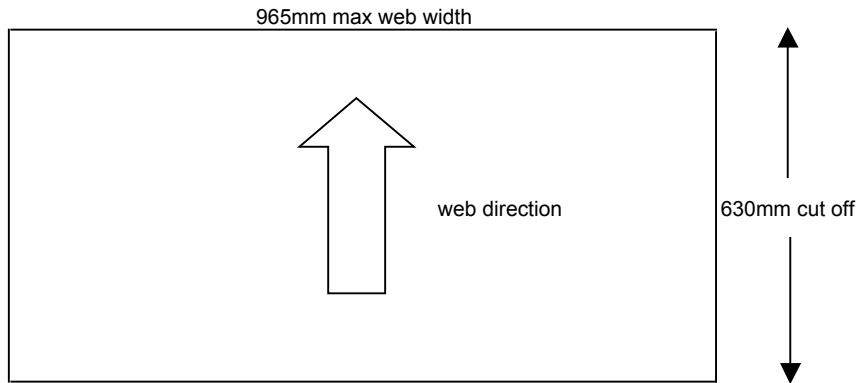
Product Style	Stock Range
4 x 4pp A4	60gsm - 115gsm
2 x 8pp A4 spine glued	60gsm - 115gsm
2 x 8pp stepped fold	60gsm - 115gsm

This module can produce some exciting products, however, the run lengths would need to be substantial enough to cover the costs of make ready & reduced running.

Run Lengths:

Following on from the CIP3 file section, the systems on press would change our historic views on web job suitability. Please find details below, but only use this as a guide, as there is always exceptions:

Product Style	Run Length
Spine glued products (12pp, 16pp, 24pp)	50,000 copies +
Spine glued products (8pp)	100,000 copies +
Folded/trimmed loose leaf (8pp A3)	30,000 copies +
Folded/trimmed loose leaf (16pp A4)	30,000 copies +
Folded section (1 section)	50,000 copies +
Folded sections (2 - 3)	30,000 copies +
Folded sections (3+)	20,000 copies +
Sheeted	50,000 sheets +

Web Direction:

It is important to remember the grain direction of the paper, if the product is A4 the grain will always run head to foot. Therefore, if the product is A4 flat but then folded down, the folds will be against the grain, so on heavier papers there will be a chance that cracking on the folds will occur.

Reels Widths:

There are a number of reel widths that are available from stock, which would normally be available for delivery within 48 hours. These are as follows:

660mm, 870mm, 880mm & 920mm

All other reels sizes are available through a "making" situation, which is normally 3 - 4 weeks from date of order.

Packing:

There are no packing facilities inline on the press, the products are counted, turned & stacked in suitable quantities using an automatic stacker. The piles are then either bulk packed onto pallets or cartoned manually. This also applies to folded sections.

Environmental:

Inline Afterburner Integrated Oven, re-burns any gases produced during the heatset drying process.

Alcohol Free Print, no adverse effects on the local environment with polluted water emissions.



Heidelberg Web 8

- Description:** 8pp 6 unit heatset web offset printing press, inline remoist gluing, spine gluing, pattern perforating, folder, sheeter & rotary trimming line.
- Sizes:** Cut off - 630mm Min web - 280mm Max web - 508mm
- Image Area:** Max image area - 618mm x 508mm
- Speed:** Max speed - 33,000 impressions per hour (iph)
- Stock Range:** Sheeted: 70gsm - 200gsm
Folded: 48gsm - 130gsm (depending on fold style)
- Registration:** Quadtech system
- Remoist:** JetWeb coating unit, can apply remoist glue/emulsion coating to one side of the web, be aware that this slows the running speed down by upto 25%.
- Perforating:** JetWeb pattern perforating unit, can apply perforations in a multi-directional manner. Can be utilised to apply creases.
- Spine Gluing:** There are certain products that can be produced as finished products on the press with a glued spine & rotary trimmed to finished size.

These products are as follows:

Product Style	Stock Range
8pp A4 portrait	54gsm - 130gsm
12pp 198mm x 198mm (delta)	54gsm - 130gsm

These sizes can be altered by changing the web width & trimming more from the head & foot (to a maximum of 50mm). For example you could produce an 8pp, 275mm x 175mm by trimming more off the head/foot & by running a narrower web. Or you could utilise a wider web, which could give you a sized product of 198mm x 230mm 12pp landscape.

- Loose Leaf:** There are other products that can be produced as finished products on press, products available are as follows:

Product Style	Stock Range
2pp A4	80gsm - 130gsm
4pp A4 portrait & landscape	48gsm - 130gsm
8pp A4 broadsheet (A2 to A4 closed head)	48gsm - 130gsm
8pp A4 loose leaf, portrait & landscape	48gsm - 130gsm
4pp A3	70gsm - 130gsm
8pp A5 double parallel	48gsm - 130gsm !
16pp A5 broadsheet (A2 to A5)	54gsm - 115gsm
6pp 198mm x 198mm	48gsm - 130gsm !!
12pp 198mm x 198mm (delta)	48gsm - 115gsm

! - be aware that this product is presented as front to front & back to back

!! - be aware that this product has pin marks on the inner fold

Folded Sections: There is a wide range of different folded sections that can be produced on the press, these products are to be bound by another method and are as follows:

Folding Style	Stock Range
4pp A4 portrait & landscape	54gsm - 130gsm
4pp A3 portrait	70gsm - 130gsm
8pp A4 portrait & landscape	48gsm - 130gsm
8pp A5 2up portrait & landscape	48gsm - 130gsm
16pp A5	48gsm - 115gsm *
12pp 198mm x 198mm (delta)	48gsm - 115gsm *
16pp A6 2up portrait & landscape	48gsm - 100gsm *
32pp A6 portrait	48gsm - 80gsm **
24pp 198mm x 99mm (din)	48gsm - 80gsm ****

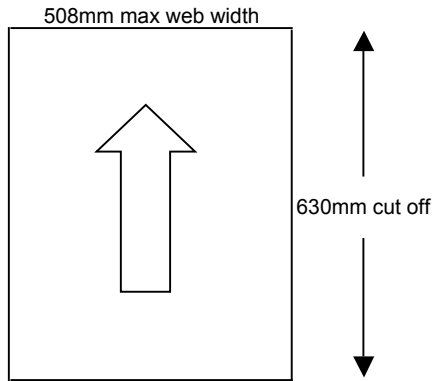
Again, these sizes can be altered by adjusting the web width.

* this indicates the increased make ready time & reduced running speed

Run Lengths:

Product Style	Run Length
Spine glued products (8pp)	30,000 copies +
Spine glued products (12pp delta)	50,000 copies +
Folded/trimmed loose leaf (4pp A3)	30,000 copies +
Folded/trimmed loose leaf (8pp A4)	30,000 copies +
Folded section (1 section)	30,000 copies +
Folded sections (2 - 3)	30,000 copies +
Folded sections (3+)	20,000 copies +
Sheeted	30,000 sheets +

Web Direction:



It is important to remember the grain direction of the paper, if the product is A4 the grain will always run head to foot. Therefore, if the product is A4 flat but then folded down, the folds will be against the grain, so on heavier papers there will be a chance that cracking on the folds will occur.

Reels Widths:

There are a number of reel widths that are available from stock, which would normally be available for delivery within 48 hours. These are as follows:

440mm & 450mm

All other reels sizes are available through a "making" situation, which is normally 3 - 4 weeks from date of order.

Packing:

There are no packing facilities inline on the press, the products are counted, turned & stacked in suitable quantities using an automatic stacker. The piles are then either bulk packed onto pallets or cartoned manually. This also applies to folded sections.



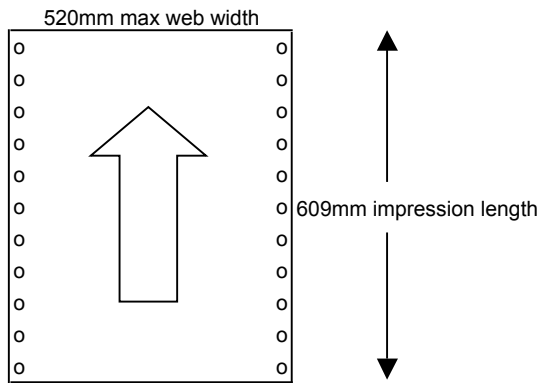
Muller Martini Concept

- Description:** 24" 8 unit continuous inter-deck UV dried printing press, reel to reel or reel to fan fold, sprocket punching & perforating station. This press is designed to predominantly supply continuous stationery to the direct mail industry.
- Sizes:** Cut off - 609mm Min web - 200mm Max web - 520mm
- Image Area:** Max image area - 602mm x 515mm
- Speed:** Max speed - 33,000 impressions per hour (55,000 feet/hr)
- Stock Range:** Reel to Reel: 60gsm - 170gsm
Fan Folded: 70gsm - 130gsm
- Drops:** Reel to Reel: 6", 8", 12" & 24"
Fan Folded: 8" & 12"
- Print Sequences:** Having 8 printing units & two sets of turner bars you can produce the following combination of print sequences:
- a). 8 x 0 this enables you to print 8 colours one side only
 - b). 5 x 3 this enables you to print 5 colours face & 3 on reverse
 - c). 4 x 4 this enables you to print 4 colours on both sides
- UV Drying:** With the ability to UV dry on each unit, the finished product on the correct paper is suitable for the lasering process. The product will not encounter any marking problems within the reels/fanfolds.
- Registration:** Quadtech system with video web monitoring
- Perforating:** This enables you to punch sprockets if required & to have perforations running in either direction of the press.
- Reelstand:** The press has a dual reel stand with a festoon system, this enables the press to continually run & not have to stop to change reels. This is not the norm with continuous stationery presses.

Reel to reel:

With the ability to produce work on a reel to reel basis, we can supply standard commercial work, such as leaflets, to G&H Direct Mail to finish the products utilising their Ehret high speed reel fed folder. Suitable products would be 6pp DL's, 12pp DL's, 4pp A5's, 8pp A5's. Utilising this facility for these kind of products cuts out the operation of guillotining, this therefore makes the product more cost effective. The only downside to this machine is the size of the ink ducts, which in real terms means the heavier the ink coverage, the more the operators have to fill them up. This means the press speed has to be reduced to let them keep up.

Web Direction:



It is important to remember the grain direction of the paper, if the product is A4 the grain will always run head to foot. Therefore, if the product is A4 flat but then folded down, the folds will be against the grain, so on heavier papers there will be a chance that cracking on the folds will occur.

Reels Widths:

There are a number of reel widths that are available from stock, which would normally be available for delivery within 48 hours. These are as follows:

440mm, 445mm & 450mm

All other reels sizes are available through a "making" situation, which is normally 3 - 4 weeks from date of order.

Packing:

There are no packing facilities inline on the press, the products are re-reeled in which case they are stretch wrapped & strapped onto pallets, 2 reels per pallet. Or, if it is to be fanfolded the operator will either bulk pack the stacks onto pallets or they will be placed into cartons.



PRESS SPECIFICATIONS

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Komori System 20 (A)

- Description:** 8pp 5 unit heatset web offset printing press
Folder, sheeter, rotary trimming line & re-reeler
- Sizes:** Cut off - 630mm Min web - 280mm Max web - 508mm
- Image Area:** Max image area - 618mm x 508mm
- Speed:** Max speed - 25,000 impressions per hour (iph)
- Stock Range:** Sheeted: 70gsm - 170gsm
Folded: 60gsm - 130gsm (depending on fold style)
Re-reeled: 70gsm - 170gsm
- Registration:** Quadtech system
- Re-reeler:** Amal RW50 Re-reeling system with BST Genius Digital Video Web Monitors
- Drops:** 6", 8", 12" & 24"
- Perforating:** Continuous perforations are available running with the web direction, ie. A4, down the 297mm length or A5, across the 148mm width
- Loose Leaf:** There are certain products that can be produced as finished products on the press folded & rotary trimmed to finished size.

Product Style	Stock Range
2pp A4	80gsm - 130gsm
4pp A4 portrait & landscape	57gsm - 130gsm
8pp A4 broadsheet (A2 to A4 closed head)	57gsm - 130gsm
8pp A4 loose leaf, portrait & landscape	57gsm - 130gsm
4pp A3	70gsm - 130gsm
8pp A5 double parallel	57gsm - 130gsm !
16pp A5 broadsheet (A2 to A5)	57gsm - 115gsm

! - be aware that this product is presented as front to front & back to back

These sizes can be altered by changing the web width & trimming more from the head & foot (to a maximum of 50mm). For example you could produce an 8pp, 275mm x 175mm by trimming more off the head/foot & by running a narrower web. Or you could utilise a wider web, which could give you a sized product of 297mm x 240mm 4pp

Folded Sections: There is a wide range of different folded sections that can be produced on the press, these products are to be bound by another method and are as follows:

Folding Style	Stock Range
4pp A4 portrait & landscape	57gsm - 130gsm
4pp A3 portrait	70gsm - 130gsm
8pp A4 portrait & landscape	57gsm - 130gsm
8pp A5 2up portrait & landscape	57gsm - 130gsm
16pp A5	57gsm - 115gsm *
32pp A6 portrait	57gsm - 80gsm **

** this indicates the increased make ready time & reduced running speed*

Again, these sizes can be altered by adjusting the web width.

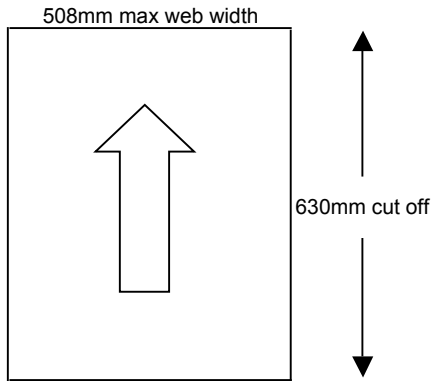
Reel to reel: With the ability to produce work on a reel to reel basis, we can supply standard commercial work, such as leaflets, to G&H Direct Mail to finish the products utilising their Ehret high speed reel fed folder. Suitable products would be 6pp DL's, 12pp DL's, 4pp A5's, 8pp A5's.

Utilising this facility for these kinds of product cuts out the operation of guillotining, this therefore makes the product more cost effective.

Run Lengths:

Product Style	Run Length
Folded/trimmed loose leaf (4pp A3)	30,000 copies +
Folded/trimmed loose leaf (8pp A4)	30,000 copies +
Folded section (1 section)	30,000 copies +
Folded sections (2 - 3)	30,000 copies +
Folded sections (3+)	20,000 copies +
Sheeted	20,000 sheets +
Re-reeled	20,000 sheets +

Web Direction:



It is important to remember the grain direction of the paper, if the product is A4 the grain will always run head to foot. Therefore, if the product is A4 flat but then folded down, the folds will be against the grain, so on heavier papers there will be a chance that cracking on the folds will occur.

Reels Widths:

There are a number of reel widths that are available from stock, which would normally be available for delivery within 48 hours. These are as follows:

440mm & 450mm

All other reels sizes are available through a "making" situation, which is normally 3 - 4 weeks from date of order.

Packing:

There are no packing facilities inline on the press, the products are counted, turned & stacked in suitable quantities using an automatic stacker. The piles are then either bulk packed onto pallets or cartoned manually. This also applies to folded sections.



Komori System 20 (B)

- Description:** 8pp 4 unit heatset web offset printing press
Folder, sheeter & rotary trimming line.
- Sizes:** Cut off - 630mm Min web - 280mm Max web - 508mm
- Image Area:** Max image area - 618mm x 508mm
- Speed:** Max speed - 25,000 impressions per hour (iph)
- Stock Range:** Sheeted: 70gsm - 170gsm
Folded: 60gsm - 130gsm (depending on fold style)
- Registration:** Quadtech system
- Perforating:** Continuous perforations are available running with the web direction, ie. A4, down the 297mm length or A5, across the 148mm width
- Loose Leaf:** There are certain products that can be produced as finished products on the press folded & rotary trimmed to finished size.

Product Style	Stock Range
2pp A4	80gsm - 130gsm
4pp A4 portrait & landscape	60gsm - 130gsm
8pp A4 broadsheet (A2 to A4 closed head)	60gsm - 130gsm
8pp A4 loose leaf, portrait & landscape	60gsm - 130gsm
4pp A3	70gsm - 130gsm
8pp A5 double parallel	60gsm - 130gsm !
16pp A5 broadsheet (A2 to A5)	60gsm - 115gsm

! - be aware that this product is presented as front to front & back to back

These sizes can be altered by changing the web width & trimming more from the head & foot (to a maximum of 50mm). For example you could produce an 8pp, 275mm x 175mm by trimming more off the head/foot & by running a narrower web. Or you could utilise a wider web, which could give you a sized product of 297mm x 240mm 4pp

Folded Sections: There is a wide range of different folded sections that can be produced on the press, these products are to be bound by another method and are as follows:

Folding Style	Stock Range
4pp A4 portrait & landscape	60gsm - 130gsm
4pp A3 portrait	70gsm - 130gsm
8pp A4 portrait & landscape	60gsm - 130gsm
8pp A5 2up portrait & landscape	60gsm - 130gsm
16pp A5	60gsm - 115gsm *
32pp A6 portrait	60gsm - 80gsm **

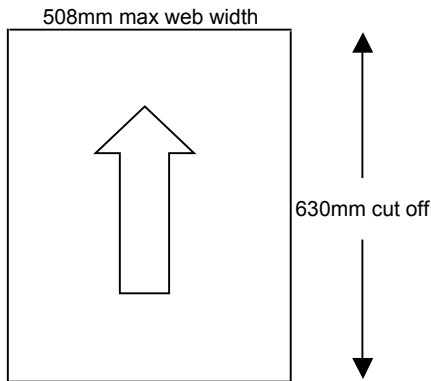
** this indicates the increased make ready time & reduced running speed*

Again, these sizes can be altered by adjusting the web width.

Run Lengths:

Product Style	Run Length
Folded/trimmed loose leaf (4pp A3)	30,000 copies +
Folded/trimmed loose leaf (8pp A4)	30,000 copies +
Folded section (1 section)	30,000 copies +
Folded sections (2 - 3)	30,000 copies +
Folded sections (3+)	20,000 copies +
Sheeted	20,000 sheets +

Web Direction:



It is important to remember the grain direction of the paper, if the product is A4 the grain will always run head to foot. Therefore, if the product is A4 flat but then folded down, the folds will be against the grain, so on heavier papers there will be a chance that cracking on the folds will occur.

Reels Widths:

There are a number of reel widths that are available from stock, which would normally be available for delivery within 48 hours. These are as follows:

440mm & 450mm

All other reels sizes are available through a "making" situation, which is normally 3 - 4 weeks from date of order.

Packing:

There are no packing facilities inline on the press, the products are counted, turned & stacked in suitable quantities using an automatic stacker. The piles are then either bulk packed onto pallets or cartoned manually. This also applies to folded sections.

Bindery

Guillotines:

- 1 x Schneider S-Line 115 (2005 model) Programmatic with Auto Stacker
- 2 x Wohlenberg WP115 Programmatic
- 1 x Polar P115 Programmatic

These machines allow us to trim large quantities of products at very high speeds, whether the products are simply trimmed to size, for example 2pp A5 leaflets or 2pp A4 leaflets, or trimmed down to then be folded. All of the guillotines we use are fully programmatic, while some of them also offer automated paper handling solutions.

Folders:

- 2 x MBO T700 High Speed Buckle Folders with 2nd Folder Unit
- 1 x MBO T700 High Speed Buckle Folder with 2nd Folder Unit (2005 model)
- 1 x MBO 123 High Speed Buckle Folder with 2nd & 3rd Folder Units

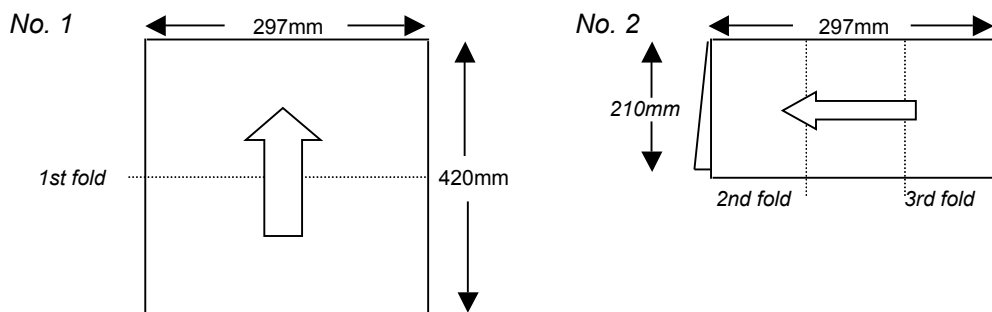
These folding machines are all high speed buckle fold format, that can achieve the following folds:

Roll Folding upto 16pp

Concertina Folding upto 20pp

Knife Fold Unit to endorse fold

Some of the folders have second & even third units, which allow you to either increase the amount of folds in the same direction, or to place at a right angle to the rest of the machine to achieve folds in a different direction. For example, A3 folded to 12pp DL, this would require folding from A3 to A4, then change direction to do two further concertina folds.



All of the folders can produce leaflets/inserts at least 2up, some products can be produced 3up. With the use of centre slitting wheels to trim down to final finished size removing bleed & trims.

Stackers: 3 x Palamides Stacker (1 x 2005 model)

These machines bundle the products & band with a paper band, it allows the inserts to be presented in a very orderly manner, which enables the products to be stacked onto pallets safely. It is a format more & more third party mailing houses/media inserters ask for, as it allows them easy, trouble free paper handling. It can save from having to pay for expensive cartons, that just end up being disposed of.

The machines are an add on facility to the folding machines, not an extra production function.

The number of products in a bundle can be altered accordingly, depending on the size of the product, bundles can go as low as 50 & as big as 200.

Stitcher: 1 x Muller Martini 6 Station Stitcher/Trimmer

When the sections of the job are folded, they can be gathered into sequence automatically, inset, saddle stitched with twin wires & trimmed flush to it's final finished size. The machines has 6 stations/hoppers, each hopper can hold a different section, therefore, allowing a product of upto 6 sections.

For example, a A4 72pp plus 4pp cover, broken down into 4 x 16pp sections, 1 x 8pp section plus the 4pp cover.

The minimum size to be bound is 148mm depth, upto a maximum of 297mm.

Shrink Wrap: 1 x Eurowrap S/wrap

This machine can shrink wrap finished products, from a minimim of 60mm depth, to a maximum of 200mm depth.

Ram Bundling: 2 x Strappex Ram Bundlers

This machine can cross strap with hardboard ends a bundle of products, depending on product size & weight, from a minimum for 50mm, upto a maximum of 300mm. Health & Safety standards suggest a bundle should weigh no more than 12kg. These rammed bundles are know as logs.

This packing format is not suitable for saddle stitched products. For stability products would need to be turned in suitable quantities within the logs.

If the product is to be inserted into an envelope, the majority of mailing houses require products to be presented this way.

Banding: 1 x Solas AB25 Automatic Banding Machine

Wrapping: 2 x Signode Power Pre-Stretch Pallet Wrappers

Having this bindery allow us to offer our clients a service that is fast & flexible. The bindery facility has evolved with our clients requirements & the

changing face of our marketplace. We need to be able to receive A/W at more increasingly the last minute, print & finish the product as quickly as possible to achieve at times, extremely tight deadlines.

This bindery facility enables us to keep tight control of some would consider the most complicated part of a project. If a product is printed, but needs to be delivered to multiple deliveries, the finishing, packing & despatch has to be managed correctly. These potential pitfalls can be avoided as all operations are managed internally by dedicated account teams.

Carriage

Due to the nature of our business, ie, tight leadtimes, multiple drops, we have found it easier & more cost effective to run our own fleet of vehicles. These vehicles based in Chorley could be manned 24 hours a day, 7 days a week if required, allowing us to offer dedicated vehicle transport, multiple drop transport, or just used to ferry work around the G&H Group. Keeping control & cost inhouse, enables G&H Web to offer their clients a competitive & managed service.

Vehicles:

1 x DAF LF35 18 tonnes, capable of carrying 10.50 tonnes of products
1 x DAF LF35 18 tonnes, capable of carrying 10.00 tonnes of products
1 x DAF CF35 7.5 tonnes, capable of carrying 3.5 tonnes of products